



PRODUCT INFORMATION

PEG-300

FREE PIPE

DESCRIPTION

PEG-300 FREE PIPE is a mud product designed for freeing stuck pipe. It is easily mixed at the rig site with conventional mixing equipment and performs in both diesel and synthetic base fluids. Free Pipe can also be used to prepare a complete oil based drilling fluid as it contains a filtration control additive, a viscosifier, and a very effective emulsifier. Free Pipe is stable to continuous temperatures up to 300°F +.

PROPERTIES, TYPICAL

Appearance Gray powder

SCREEN ANALYSIS, TYPICAL

U.S. MESH	60	80	100	200	325	-325
% RETAINED	trace	0.9	0.9	15.8	42.2	40.2

SUGGESTED MIXING TABLE* (OIL/WATER RATIO 85/15)

DENSITY, PPG	BASE OIL, BBLs	PEG-300, BAGS	WATER, BBLs	BARITE, BAGS
Un-weighted	85	80	15	0
10	74	74	13	119
12	68	68	12	226
14	62	50	11	334
16	57	45	10	442
18	51	38	9	550

*Pilot testing is recommended prior to actual mixing as results will vary depending upon oil used and oil/water ratio; or if whole mud is used

PKG: 50#/40 OR 50